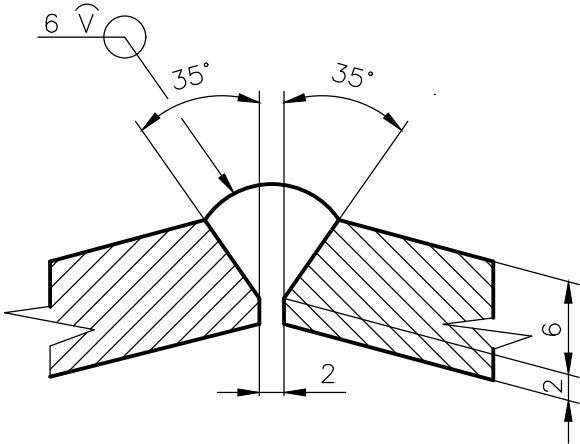


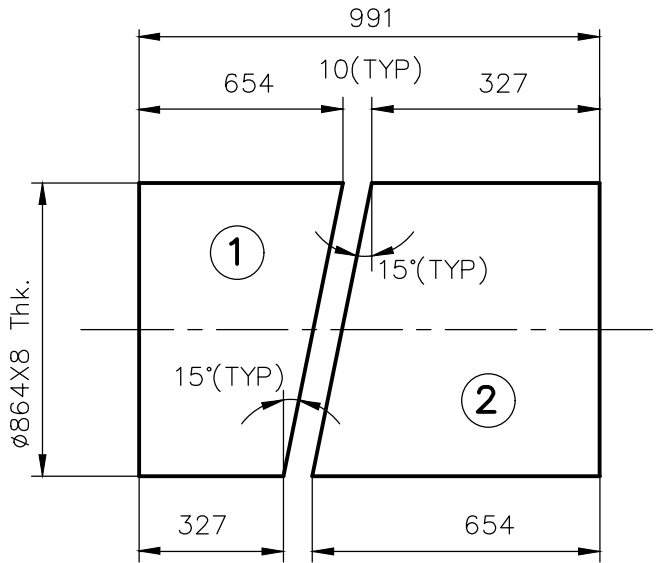
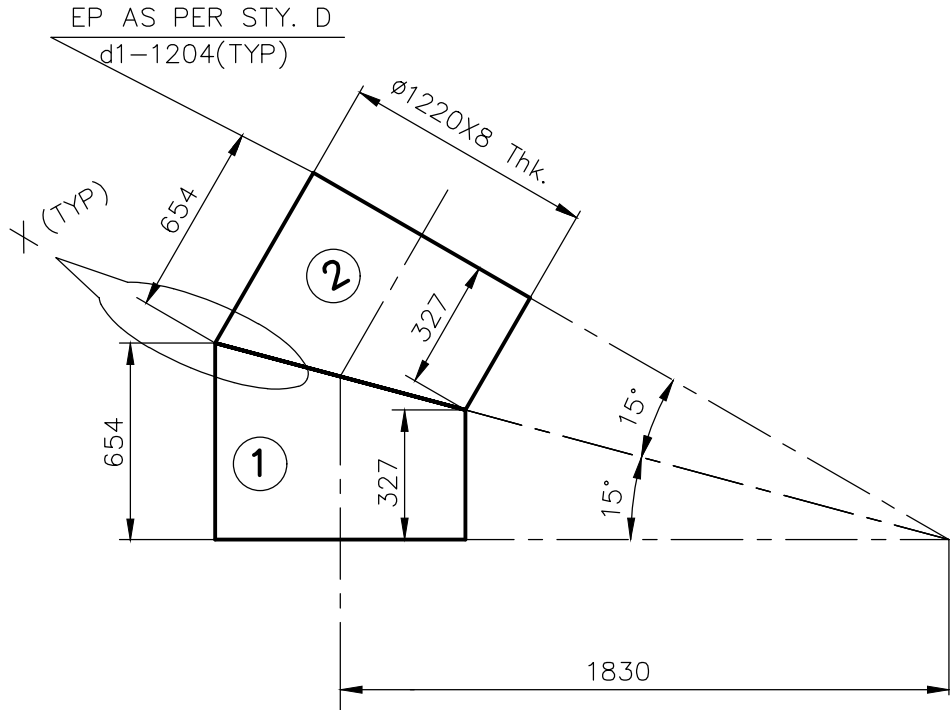
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3-80-655-08-3

DRAWING No

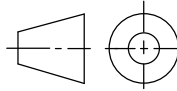


DETAIL-X



NOTES: -

- 1 PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- 2 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 3 FULL PENETRATION OF WELDS TO BE ENSURED

01	PIPE ø1220x8, L=991	2-80-655-16048	10	- ASTMA516 GR.70	C	236	951		
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.			
			VAR NO.	MATERIAL SPEC.	C	QTY.			
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, MADRAS			DRN	NAME PRADEEP KUMAR	SIGN	DATE 18.03.19	NO OF ITEMS		
			CHD	TRINADHA RAO		18.03.19			
			APPD	SESHAGIRI		18.03.19			
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION				ITEM No.
CODE	C/M/F		N.T.S	44.954					
TITLE MITRE BEND 30 DEG OD 1220x8				CARD CODE U 01	DRAWING No. 3-80-655-35588				REV 00